# Gasexplosion och klorutsläpp i samband med lossning av klorgas vid en kemikaliefabrik.

950220 MARS 1800\_010\_04

Olyckan inträffade på förmiddagen 10:30. Då klorgas tappades från en tankvagn på räls uppstod en explosion och klorgas frigjordes. Gasen innehöll orenheter i form av mycket reaktivt klorkväve (Ncl<sub>3</sub>). Klockan 16:00 förklarades faran över. Ingen evakuering behövde tillgripas.

### Inblandade ämnen och mängder

 CAS Nr.
 Mängd

 Klor
 7782-50-5
 150 kg

Klorkväve (Ncl3)

Skador:

Människor: Inga skador rapporterade.

Materiella: Skador på tankvagnen och lossningsutrustningen.

Miljö/ekologi: Inga skador rapporterade. Infrastruktur: Inga skador rapporterade.

Erfarenheter redovisade (Ja/Nej): Nej.

# **Report Profile**

Identification of Report:

country: FA ident key: 1800\_010\_04

reported under Seveso I directive as major accident reports: SHORT+FULL

Date of Major Occurrence: Time of Major Occurrence

start: 1995-02-20 start: finish: 1995-02-20 finish:

**Establishment:** 

name:

address:

industry: 2001 general chemicals manufacture

Chemical

Seveso II status: not applicable: Yes art. 6 (notification): No

art. 7 (MAPP): No

art. 9 (safety report): No

**Date of Report:** 

short: full:

**Authority Reporting:** 

name:

address:

**Authority Contact:** 

rep\_cont\_name:

rep\_cont\_phone:

rep\_cont\_fax:

#### **Additional Comments:**

a) - not applicable -

b) - not applicable -

c) - not applicable -

d) - not applicable -

e) - not applicable -

# **Short Report**

country: FA ident key: 1800 010 04

**Accident Types:** 

release: Yes explosion: Yes

water contamination: No other: No

fire: No

description: not given

**Substance(s) Directly Involved:** 

toxic: Yes explosive: No

ecotoxic: No other: No

flammable: No

description:

Chlorine C.A.S. Code 7782-50-5

About 150 kg escaped

**Immediate Sources of Accident:** 

storage: No transfer: Yes

process: No other: No

description:

- At the end of the gaseous tranferring process.

- Railcar: 50 tonnes, 7 bar abs. ambient temperature

The railcar is water tested till 22 bar abs.

**Suspected Causes:** 

plant or equipment: No environmental: No

human: No other: Yes

description:

Reaction of impurities due to concentration in the liquid phase.

**Immediate Effects:** 

material loss: No

human deaths: No

human injuries: No community disruption: Yes

other: No

ecological harm: No

national heritage loss: No

description:

Only preventive measures, no effects.

Some streets were blocked by emergency services.

**Emergency Measures taken:** 

on-site systems: Yes decontamination: No

external services: Yes restoration: No

sheltering: No other: No

evacuation: No

description:

From 10.30 till 13.04 phase 3 was declared... see Appendix Short Report / description of emergency measures taken

**Immediate Lessons Learned:** 

prevention: Yes other: No

mitigation: No

description:

Actions to avoid concentration of impurities

# **A Occurrence Full Report**

country: FA ident key: 1800\_010\_04

1 Type of Accident

**remarks:** Due to impurities (highly reactive NCl3) that concentrate in liquid phase (more than 13% or > than 1.5 g/cm2 wetted surface area) a detonation of the chlorine railcar took place. Gaseous chlorine escaped from a leak in the sump.

2 Dangerous Substances

**remarks:** No storage on site. Supply from maximum 2 rail cars (ambient temperature, 7 bar abs.)

3 Source of Accident

illustration: - not applicable -

**remarks:** It was the frirst time that this supplier delivered chlroine to the plant. The starting material and finished products and installations are owned by other company. No analytical results or specifications of chlorine. Direct take-away of ga... see Appendix Full Report A / source of accident - remarks

4 Meteorological Conditions

precipitation none: fog: rain: hail: snow:

Yes No No No No

wind speed (m/s): 4

direction (from): 225-250 stability (Pasquill): D ambient temperature (°C): 7 remarks: Good weather for the time of the year 5 Causes of Major Occurrence main causes technical / physical 5101 operation: vessel/container/containment-equipment failure 5107 operation: unexpected reaction/phase-transition - not applicable -- not applicable -- not applicable human / organizational 5308 organization: design of plant/equipment/system (inadequate, inappropriate) 5314 organization: testing/inspecting/recording (none, inadequate, inappropriate) - not applicable -- not applicable -- not applicable remarks: 1) no specifications of testing results from chlorine (no procedure)-2)unusual process operation direct take away of gaseous chlorine to production. 3) not aware of impact of impurities (NCl3) 6 Discussion about the Occurrence - not applicable -Type of Accident country: FA ident key: 1800 010 04 event: major occurrence 1101 release: gas/vapour/mist/etc release to air initiating event 1306 explosion: explosive decomposition (of unstable material) associated event - not applicable -**Dangerous substances** country: FA ident key: 1800 010 04 a) total establishment inventory CAS number: (CODE 124 ANN identity: Flamable Gases name from Seveso I Directive: - not applicable name from Seveso II Directive: - not applicable category from Seveso II: - not applicable other hazards (1): - not applicable other hazards (2): - not applicable maximum quantity (tonnes): 1000 use of substance as: NORMAL FINISHED PRODUCT

b) substance belongs to relevant inventory directly involved: No

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actual quantity: -1 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: -1 indir pot quant: -1
a) total establishment inventory
CAS number: (75-21-8)> identity: Ethylenoxide
name from Seveso I Directive: - not applicable -
name from Seveso II Directive: - not applicable -
category from Seveso II: - not applicable -
other hazards (1): - not applicable -
other hazards (2): - not applicable -
maximum quantity (tonnes): 50
use of substance as: STARTING MATERIAL
b) substance belongs to relevant inventory directly involved: No
actual quantity: -1 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: -1 indir_pot_quant: -1
a) total establishment inventory
CAS number: (782-50-5) identity: Chlorine
name from Seveso I Directive: - not applicable -
name from Seveso II Directive: - not applicable -
category from Seveso II: - not applicable -
other hazards (1): - not applicable -
other hazards (2): - not applicable -
maximum quantity (tonnes): 80
use of substance as: STARTING MATERIAL
b) substance belongs to relevant inventory directly involved: Yes
actual quantity: 0,15 potential quantity: 50
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: -1 indir pot quant: -1
a) total establishment inventory
CAS number: (7664-41-7) identity: Ammonia
name from Seveso I Directive: - not applicable -
name from Seveso II Directive: - not applicable -
category from Seveso II: - not applicable -
other hazards (1): - not applicable -
other hazards (2): - not applicable -
maximum quantity (tonnes): 170
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use of substance as:
b) substance belongs to relevant inventory directly involved: No
actual quantity: -1 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: -1 indir_pot_quant: -1
Source of Accident - Situation country: FA ident key: 1800 010 04
situation
industry
inititating event 2001 general chemicals manufacture
associated event - not applicable -
activity/unit
major occurrence 3304 transfer: loading/unloading activities (transfer interfaces)
inititating event 3304 transfer: loading/unloading activities (transfer interfaces)
associated event - not applicable -
component
major occurrence 4004 container; pressurised (bullet, sphere, cylinder, etc.)
inititating event 4004 container; pressurised (bullet, sphere, cylinder, etc.)
```

# **B** Consequences Full Report

country: FA ident key: 1800 010 04

associated event - not applicable -

1 Area concerned

affected

extent of effects installation: Suspected

establishment: No off-site; local: No

off-site; regional: No

off-site; transboundary: No

illustration of effects - not applicable -

**remarks** 1) First they thought that there was still 10 tonnes of liquid chlorine in it. M... see Appendix Full Report B / area concerned - remarks

#### 2 People

establishment popul. emergency personnel off-site population

total at risk 0 0 0

immediate fatalities 0 0 0

subsequent fatalities 0 0 0

hospitalizing injuries 0 0 0

other serious injuries  $0\ 0\ 0$ 

### $\textbf{health monitoring} \ 0 \ 0 \ 0$

remarks Water curtain was effective

#### 3 Ecological Harm

pollution/contamination/damage of:

- residential area (covered by toxic cloud) Suspected
- common wild flora/fauna (death or elimination) Suspected
- rare or protected flora/fauna (death or elimination) Suspected
- water catchment areas and supplies for consumption or recreation Suspected
- land (with known potential for long term ecological harm or Suspected

preventing human access or activities)

- marine or fresh water habitat Suspected
- areas of high conservation value or given special protection Suspected

remarks - not applicable -

**4 National Heritage Loss** 

effects on:

- historical sites Suspected historic monuments Suspected
- historic buildings Suspected art treasures Suspected

remarks - not applicable -

**5 Material Loss** 

establishment losses off site losses

costs (direct costs to operator) (social costs)

in ECU BF ECU BF

material losses -1 -1 0 0

response, clean up, restoration -1 -1 0 0

remarks No cost figures available

6 Disruption of Community Life

establishment/plant evacuated disabled/unoccupiable destroyed

- nearby residences/hotels No No No
- nearby factories/offices/small shops No No No
- schools, hospitals, institutions No No No
- other places of public assembly No No No

interruption of utilities etc. no / yes duration

- gas No
- electricity No
- water No
- sewage treatment works No
- telecommunications No

- main roads No 1,5 hour
- railways No
- waterways No +1,5 hour
- air transport No

### significant public concern none local level national level

- off site populations No No Yes
- media interest No No Yes
- political interest No No Yes

**remarks** (1) There was no evacuation but everything was foreseen to evacuate if the situa... see Appendix

#### 7 Discussion of Consequences

- not applicable -

### **Ecological Components involved**

country: FA ident key: 1800\_010\_04

type: 6102 inland: urban development

threatened: Suspected affected: not applicable

type: 6101 inland: metropolitan development

threatened: Suspected affected: not applicable

# C Response Full Report

country: FA ident key: 1800 010 04

### 1 Emergency Measures

taken - on site - not applicable - - not applicable -

- not applicable - not applicable -
- not applicable - not applicable -
- off site not applicable - not applicable -
- not applicable - not applicable -
- not applicable - not applicable -

still - on site - not applicable - - not applicable -

### required

- not applicable - not applicable -
- not applicable - not applicable -
- off site not applicable - not applicable -
- not applicable - not applicable -
- not applicable - not applicable -

#### continuing contamination or danger

- -on site not applicable
- -off site not applicable

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remarks - not applicable -
2 Seveso II Duties
pre-accident evaluation
Article item not due yet not done done/submitted evaluated
6 notification No No No No
7 policy (MAPP) No No No No
9 safety report No No No No
9, 10, 11 update No No No No
11 internal plan No No No No
11 external plan No No No No
13 informing public No No No No
9, 12 siting policy No No No No
post-accident evaluation
Seveso II duty was actual were actual compared with actual
contingency consequences consequences, the
addressed? predicted extent was?
Article item
7 policy (MAPP) not applicable not applicable not applicable
9 current safety report not applicable not applicable not applicable
11 internal plan not applicable not applicable
11 external plan not applicable not applicable not applicable
13 informing public not applicable not applicable not applicable
9, 12 siting policy not applicable not applicable not applicable
evaluation of safety organisation
organisational element element existed did element relate to actual circumstances of
yes / no no / partly / yes adequate?
- written policy objectives No
- specified management No
structure
- specified responsibilities No
- specified working procedures No
- specified procedures for No
assessment/auditing of
management system
- specified procedures for No
review and update of
management policy
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- specified general training No procedures - specified emergency No training procedures evaluation of ecological impact control organisational element element existed did element relate to actual circumstances of yes / no no / partly / yes adequate? - ecological status review No before incident - potential ecological No consequences assessment - ecological impact review No after incident - ecological restoration No procedures - subsequent review of No restoration success remarks - not applicable -3 Official Action Taken legal action - not applicable other official action - not applicable -4 Lessons Learned measures to prevent recurrence Improvement of procedures: ass... see Appendix Full Report C / lesson learned - prevent measures to mitigate consequences: Evaluation of external plan useful references: Computer models have been used 5 Discussion about Response - not applicable -Appendices for the FA / 1800 010 04 report Appendix Short Report / description of emergency measures taken:

From 10.30 till 13.04 phase 3 was declared

<sup>&</sup>quot; 13.04 " 16.00 phase 2

<sup>&</sup>quot; 16.00 phase 0

Every phase has specific tasks and organisations

#### Appendix Full Report A / source of accident - remarks:

It was the frirst time that this supplier delivered chlroine to the plant. The starting material and finished products and installations are owned by other company. No analytical results or specifications of chlorine. Direct take-away of gaseous chlorine to production. (Annex 1: Map of surroundings, Annex 2: Map of installations (with indication of unloading area rail car), Annex 3: detail unloading area, detail rail-car, Annex 4: Detail sump + cracks).

#### Appendix Full Report B / area concerned - remarks:

1) First they thought that there was still 10 tonnes of liquid chlorine in it. Measurements indicated max 0.2 ppm. (see annex (1)). Production was not stopped.

#### Appendix Full Report B / disruption of community life:

(1) There was no evacuation but everything was foreseen to evacuate if the situation agravated. (2) Annex 5: copy of national newspaper.( was broadcasted in evening)

#### Appendix Full Report C / lesson learned - prevent:

Improvement of procedures: assessment of suppliers

analytical results

minimum liquid chlorine in rail car