Utsläpp från en kemikaliefabrik.

950729

Under en polymerisationsreaktion skenade reaktionen och orsakade en tryckökning. Sprängblecket brast och reaktionsblandningen släpptes ut. Reaktionen syftade till produktion av fenol-formaldehyd-hartser. Olyckan tillskrevs bristfällig processplanering.

Inblandade ämnen och mängder

	CAS Nr.	Mängd
natriumhydroxid	1310-73-2	okänt
fenol-formaldehyd harts		okänt
fenol	108-95-2	okänt
formaldehyd	50-00-0	

Skador:

Människor: Inga skador rapporterade.

Materiella: Inga skador rapporterade.

Miljö/ekologi: Utsläppet drabbade närliggande grönsaksodlingar och parkerade bilar.

Infrastruktur: Inga effekter rapporterade.

Erfarenheter redovisade (Ja/Nej): Nej

Report Profile

Identification of Report:

country: FA ident key: 1800_132_01

reported under Seveso I directive as major accident reports: SHORT+FULL

Date of Major Occurrence: Time of Major Occurrence

start: 29/07/1995 start: 15:00:00

finish: 29/07/1995 finish:

Establishment:

name:

address:

industry: 2001 general chemicals manufacture

Seveso II status: not applicable: Yes art. 6 (notification): No

art. 7 (MAPP): No

art. 9 (safety report): No

Date of Report:

short: full:

Authority Reporting:

name:

address:

Authority Contact:

rep_cont_name:

rep_cont_phone:
rep_cont_fax:
Additional Comments:
a) - not applicable -
b) - not applicable -
c) - not applicable -
d) - not applicable -
e) - not applicable -
Short Report
country: FA ident key: 1800_132_01
Accident Types:
release: Yes explosion: No
water contamination: No other: No
fire: No
description:
A runaway reaction occurred in a polymerisation process causing an overpressure and the consequent rupture of
a bursting disk. A part of the reaction mass was released. Pollution of vegetable gardens and of a corn field,
damages to car bodi see Appendix Short Report / description of accident types
Substance(s) Directly Involved:
toxic: Yes explosive: No
ecotoxic: No other: No
flammable: No
description:
Part of the reaction mass for the production of phenol-formaldehyde resins was released.
Immediate Sources of Accident:
storage: No transfer: No
process: Yes other: No
description:
Rupture of a bursting disk due to overpressure during the operational phase.
Suspected Causes:
plant or equipment: Yes environmental: No
human: Yes other: No
description:
Bad management of the chemical process and of the synthetising installations (inadequate procedures).
Immediate Effects:
material loss: Yes

human injuries: No community disruption: No

human deaths: No

other: No

ecological harm: Yes

national heritage loss: No

description:

 $Fouling \ / \ contamination \ of \ the \ installation, \ of \ vehicles \ and \ neighbouring \ cultures.$

Emergency Measures taken:

on-site systems: Yes decontamination: Yes

external services: Yes restoration: Yes

sheltering: No other: No

evacuation: No

description:

Cleaning of the fouled / contaminated areas.

Immediate Lessons Learned:

prevention: No other: No

mitigation: Yes

description:

The way of introduction of the reactants and the cooling capacity of the cooling system will have to be analysed. A risk assessment has to be performed.

A Occurrence Full Report

country: FA ident key: 1800_132_01

1 Type of Accident

remarks: A runaway reaction occurred in the polymerisation process causing an

overpressure and the consequent rupture of the bursting disk. A part of the

reaction mass was released.

2 Dangerous Substances

remarks: - not applicable -

3 Source of Accident

illustration: no attached materials

remarks: The capacity of the batch reactor was 15.2 m3. Normally the reactor is

cooled by 2 "jackets". It is equipped with a bursting disk in case of

dangerous overpressure (bursting pressure 1.5 bars).

4 Meteorological Conditions

precipitation none: fog: rain: hail: snow:

No No No No No

wind speed (m/s):

direction (from):

stability (Pasquill):

ambient temperature (∞ C):

5 Causes of Major Occurrence

maximum quantity (tonnes): -1

```
main causes
```

technical / physical 5106 operation: runaway reaction - not applicable -- not applicable -- not applicable -- not applicable human / organizational 5401 person: operator error 5303 organization: organized procedures (none, inadequate, inappropriate, unclear) 5308 organization: design of plant/equipment/system (inadequate, inappropriate) - not applicable -- not applicable remarks: The caustic soda which catalyses the reaction was introduced to fast. The coolig system was activated for a too long period of time (12 min) after the increase of temperature in the reaction mass. 6 Discussion about the Occurrence - not applicable -Type of Accident country: FA ident key: 1800_132_01 major occurrence 1102 release: fluid release to ground initiating event - not applicable associated event - not applicable event: major occurrence 1101 release: gas/vapour/mist/etc release to air initiating event 1301 explosion: pressure burst (rupture of pressure system) associated event - not applicable -**Dangerous substances** country: FA ident key: 1800_132_01 a) total establishment inventory CAS number: 1310-73-2 identity: sodium hydroxide name from Seveso I Directive: - not applicable name from Seveso II Directive: - not applicable category from Seveso II: - not applicable other hazards (1): - not applicable other hazards (2): - not applicable -

```
use of substance as: - not applicable -
b) substance belongs to relevant inventory directly involved: Yes
actual quantity: -1 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: 0 indir_pot_quant: 0
a) total establishment inventory
CAS number: identity: phenol-formaldehyde resin
name from Seveso I Directive: - not applicable -
name from Seveso II Directive: - not applicable -
category from Seveso II: - not applicable -
other hazards (1): - not applicable -
other hazards (2): - not applicable -
maximum quantity (tonnes): -1
use of substance as: normal finished product
b) substance belongs to relevant inventory directly involved: No
actual quantity: 0 potential quantity: 0
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: 0 indir_pot_quant: 0
a) total establishment inventory
CAS number: 108-95-2 identity: phenol
name from Seveso I Directive: - not applicable -
name from Seveso II Directive: - not applicable -
category from Seveso II: - not applicable -
other hazards (1): - not applicable -
other hazards (2): - not applicable -
maximum quantity (tonnes): -1
use of substance as: starting material
b) substance belongs to relevant inventory directly involved: Yes
actual quantity: 5 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: 0 indir_pot_quant: 0
a) total establishment inventory
CAS number: 50-00-0 identity: formaldehyde (formol)
name from Seveso I Directive: - not applicable -
name from Seveso II Directive: - not applicable -
category from Seveso II: toxic
other hazards (1): - not applicable -
```

```
other hazards (2): - not applicable -
maximum quantity (tonnes): -1
use of substance as: starting material
b) substance belongs to relevant inventory directly involved: Yes
actual quantity: 7 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
{\bf actual\ quantity:}\ 0\ {\bf indir\_pot\_quant:}\ 0
Source of Accident - Situation country: FA ident key: 1800_132_01
situation
industry
inititating event - not applicable -
associated event - not applicable -
activity/unit
major occurrence 3101 process: chemical batch reaction
inititating event - not applicable -
associated event - not applicable -
component
major occurrence 4001 reaction vessel; non-pressurised
inititating event - not applicable -
associated event - not applicable -
B Consequences Full Report
country: FA ident key: 1800_132_01
1 Area concerned
affected
extent of effects installation: Yes
establishment: Yes
off-site; local: Yes
off-site; regional: No
off-site; transboundary: No
illustration of effects no attached materials
remarks About 6 tonnes of the reaction mass were expelled up to 400 meters from the reac... see Appendix
Full Report B / area concerned - remarks
establishment popul. emergency personnel off-site population
total at risk -1 -1 -1
immediate fatalities 0 0 0
```

subsequent fatalities 0 0 0

hospitalizing injuries 0 0 0 other serious injuries 0 0 0 health monitoring $0\ 0\ 0$ remarks there have been no victims 3 Ecological Harm pollution/contamination/damage of: - residential area (covered by toxic cloud) not applicable - common wild flora/fauna (death or elimination) not applicable - rare or protected flora/fauna (death or elimination) not applicable - water catchment areas and supplies for consumption or recreation not applicable - land (with known potential for long term ecological harm or Suspected preventing human access or activities) - marine or fresh water habitat not applicable - areas of high conservation value or given special protection not applicable remarks - not applicable -4 National Heritage Loss effects on: - historical sites None - historic monuments None - historic buildings None - art treasures None remarks - not applicable -**5 Material Loss** establishment losses off site losses costs (direct costs to operator) (social costs) in ECU FFR ECU FFR material losses 0 0 0 0 response, clean up, restoration 0 0 0 0 $\,$ remarks - not applicable -6 Disruption of Community Life establishment/plant evacuated disabled/unoccupiable destroyed - nearby residences/hotels No No No - nearby factories/offices/small shops No No No - schools, hospitals, institutions No No No - other places of public assembly No No No interruption of utilities etc. no / yes duration - gas No - electricity No

- sewage treatment works No

- water No

```
telecommunications No
main roads No
railways No
waterways No
```

- air transport No

significant public concern none local level national level

```
- off site populations \ensuremath{\mathrm{No}} Yes \ensuremath{\mathrm{No}}
```

- media interest No No No

- political interest No No No

remarks - not applicable -

7 Discussion of Consequences

- not applicable -

Ecological Components involved

```
country: FA ident key: 1800_132_01
```

type: 6106 inland: arable land/crops/vineyards/orchards

threatened: not applicable affected: Yes

C Response Full Report

country: FA ident key: 1800_132_01

1 Emergency Measures

```
taken - on site - not applicable - - not applicable -
- not applicable - - not applicable -
- not applicable - - not applicable -
- off site - not applicable - - not applicable -
- not applicable - - not applicable -
- not applicable - - not applicable -
still - on site - not applicable - - not applicable -
required
- not applicable - - not applicable -
- not applicable - - not applicable -
- off site - not applicable - - not applicable -
- not applicable - - not applicable -
- not applicable - - not applicable -
continuing contamination or danger
-on site not applicable
-off site not applicable
```

2 Seveso II Duties

remarks - not applicable -

pre-accident evaluation Article item not due yet not done done/submitted evaluated 6 notification No No No No 7 policy (MAPP) No No No No 9 safety report No No No No 9, 10, 11 update No No No No 11 internal plan No No No No 11 external plan No No No No 13 informing public No No No No 9, 12 siting policy No No No No post-accident evaluation Seveso II duty was actual were actual compared with actual contingency consequences consequences, the addressed? addressed? predicted extent was? Article item 7 policy (MAPP) not applicable not applicable not applicable 9 current safety report not applicable not applicable not applicable 11 internal plan not applicable not applicable not applicable 11 external plan not applicable not applicable not applicable 13 informing public not applicable not applicable not applicable 9, 12 siting policy not applicable not applicable not applicable evaluation of safety organisation organisational element element existed did element relate to actual circumstances of yes / no no / partly / yes adequate? - written policy objectives No - specified management No structure - specified responsibilities No - specified working procedures No - specified procedures for No assessment/auditing of management system - specified procedures for No review and update of management policy - specified general training No procedures - specified emergency No

training procedures

evaluation of ecological impact control
organisational element element existed did element relate to actual circumstances of
yes / no no / partly / yes adequate?
- ecological status review No
before incident
- potential ecological No
consequences assessment
- ecological impact review No
after incident
- ecological restoration No
procedures
- subsequent review of No
restoration success
remarks - not applicable -
3 Official Action Taken
legal action
- not applicable -
other official action
- not applicable -
4 Lessons Learned
measures to prevent recurrence
The way of introduction of the see Appendix Full Report C / lesson learned - prevent
measures to mitigate consequences:
no information is given
useful references:
no information is given
5 Discussion about Response

Appendices for the FA / 1800_132_01 report

Appendix Short Report / description of accident types:

- not applicable -

A runaway reaction occurred in a polymerisation process causing an overpressure and the consequent rupture of a bursting disk. A part of the reaction mass was released. Pollution of vegetable gardens and of a corn field, damages to car bodies due to the release.

Appendix Full Report B / area concerned - remarks:

About 6 tonnes of the reaction mass were expelled up to 400 meters from the reactor, fouling the premises of the company, the vehicles and the neighbouring cultured land.

Appendix Full Report C / lesson learned - prevent:

The way of introduction of the reactants and the cooling capacity of the cooling system will have to be analysed.