

# Utsläpp av kväveoxider från en salpetersyrafabrik.

890607 MARS 1989\_03

Ett blixtnedslag orsakade ett spänningsfall i strömförsörjningen till fabriken kontrollenhet. Detta ledde i sin tur till att salpetersyrafabriken stängdes ned. På grund av otillräcklig tryckutjämning under upprepadeuppstarts försök uppstod ett backflöde av kväveoxider som släpptes ut via en luftkompressor. Kväveoxiderna släpptes ut i fabriksutrymmet men kunde skingras tämligen snart.

## Inblandade ämnen och mängder

	CAS Nr.	Mängd
kväveoxider		30 kg
dikväveoxid	10024-97-2	
kväveoxid	10102-43-9	
kvävedioxid	10102-44-0	

## Skador:

Människor: Inga.  
Materiella: Inga.  
Miljö/ekologi: Inga effekter rapporterade.  
Infrastruktur: Inga.

## Erfarenheter redovisade (Ja/Nej): Ja

Mycket kortfattat anges förebyggande åtgärder.

## Report Profile

### Identification of Report:

country: FA ident key: 1989\_003\_01

reported under Seveso I directive as major accident reports: SHORT+FULL

### Date of Major Occurrence: Time of Major Occurrence

start: 1989-06-07 start:

finish: finish:

### Establishment:

name:

address:

industry: 2001 general chemicals manufacture

Inorganic Chemical (Nitric Acid Plant)

Seveso II status: not applicable: Yes art. 6 (notification): No

art. 7 (MAPP): No

art. 9 (safety report): No

### Date of Report:

short: full:

### Authority Reporting:

name:

address:

**Authority Contact:****rep\_cont\_name:****rep\_cont\_phone:****rep\_cont\_fax:****Additional Comments:**

a) - not applicable -

b) - not applicable -

c) - not applicable -

d) - not applicable -

e) - not applicable -

**Short Report****country:** FA **ident key:** 1989\_003\_01**Accident Types:****release:** Yes **explosion:** No**water contamination:** No **other:** No**fire:** No**description:**

ACCIDENT CASE HISTORY DESCRIPTION:... see Appendix Short Report / description of accident types

**Substance(s) Directly Involved:****toxic:** Yes **explosive:** No**ecotoxic:** No **other:** No**flammable:** No**description:**

- Nitrogen Oxides (C.A.S. CODE: 10024-97-2 [N<sub>2</sub>O], C.A.S. CODE: 10102-43-9 [NO], C.A.S. CODE: 10102-44-0 [NO<sub>2</sub>]); amount involved = about 30 kg (about 16 m<sup>3</sup> of gas were released during the accident).

**Immediate Sources of Accident:****storage:** No **transfer:** No**process:** Yes **other:** No**description:**

The accident occurred in the nitric acid plant of an inorganic chemical industry. The component involved was the control unit of the nitric acid plant during normal operation.

**Suspected Causes:****plant or equipment:** No **environmental:** Yes**human:** Yes **other:** No**description:**

INITIATING EVENT AND CONSEQUENCES:... see Appendix Short Report / description of suspected causes

**Immediate Effects:****material loss:** No

**human deaths:** No

**human injuries:** No **community disruption:** No

**other:** Yes

**ecological harm:** No

**national heritage loss:** No

**description:**

OTHER:

No material losses occurred except the gas released during the accident.

### **Emergency Measures taken:**

**on-site systems:** No **decontamination:** No

**external services:** No **restoration:** No

**sheltering:** No **other:** Yes

**evacuation:** No

**description:**

In the Original Report no information are available about the on-site emergency measures carried out during the accident.

### **Immediate Lessons Learned:**

**prevention:** Yes **other:** No

**mitigation:** No

**description:**

MEASURES TO PREVENT ANY RECURRENCE OF SIMILAR ACCIDENTS:... see Appendix Short Report / description of immediate lessons learned

## **A Occurrence Full Report**

**country:** FA **ident key:** 1989\_003\_01

### **1 Type of Accident**

**remarks:** A lightning stroke caused a voltage fluctuation in the power supply of the control unit of the nitric acid plant which, in turn, led to the shut down of the plant. Because of incomplete depressurization of the unit during repeated start-up ... see Appendix Full Report A / type of accident

### **2 Dangerous Substances**

**remarks:** The total establishment and the potential directly involved inventories of nitrogen oxides (nitrogen oxide [N<sub>2</sub>O], nitrogen monoxide [NO] and nitrogen dioxide [NO<sub>2</sub>]) refer to the amount released in the atmosphere (about 16 m<sup>3</sup> of gas). No dat... see Appendix Full Report A / dangerous substances

### **3 Source of Accident**

**illustration:** - not applicable -

**remarks:** The accident occurred during normal operation in the nitric acid plant (code 3102) of an inorganic chemical industry (code 2001). The nitrogen oxides release into the environment occurred through the secondary air compressor

(code 4008).

#### 4 Meteorological Conditions

**precipitation none: fog: rain: hail: snow:**

No No No No No

**wind speed (m/s):**

**direction (from):**

**stability (Pasquill):**

**ambient temperature (°C):**

**remarks:** - not applicable -

#### 5 Causes of Major Occurrence

**main causes**

**technical / physical** 5201 environment: natural event (weather, temperature, earthquake, etc.)

- not applicable -

- not applicable -

- not applicable -

- not applicable -

**human / organizational** 5303 organization: organized procedures (none, inadequate, inappropriate, unclear)

5307 organization: process analysis (inadequate, incorrect)

5308 organization: design of plant/equipment/system (inadequate, inappropriate)

5401 person: operator error

- not applicable -

**remarks:** The plant shut-down was caused by a lightning (code 5201) that stroke in the vicinity of the control unit of the nitric acid plant but the nitrogen oxides release occurred because of: 1- incomplete depressurization of the unit during repeat... see Appendix Full Report

A / causes of major occurrence

#### 6 Discussion about the Occurrence

- not applicable -

**Type of Accident** country: FA ident key: 1989\_003\_01

**event:**

**major occurrence** 1101 release: gas/vapour/mist/etc release to air

**initiating event** 1101 release: gas/vapour/mist/etc release to air

**associated event** - not applicable -

#### Dangerous substances

country: FA ident key: 1989\_003\_01

##### a) total establishment inventory

**CAS number:** 10024-97-2 **identity:** Nitrogen Oxide

**name from Seveso I Directive:** - not applicable -

**name from Seveso II Directive:** - not applicable -

**category from Seveso II:** - not applicable -

**other hazards (1):** - not applicable -

**other hazards (2):** - not applicable -

**maximum quantity (tonnes):** 0,033

**use of substance as:** NORMAL FINISHED PRODUCT

**b) substance belongs to relevant inventory directly involved:** Yes

**actual quantity:** 0,033 **potential quantity:** 0,033

**c) substance belongs to relevant inventory indirectly involved:** No

**actual quantity:** -1 **indir\_pot\_quant:** -1

**a) total establishment inventory**

**CAS number:** 10102-43-9 **identity:** Nitrogen Monoxide

**name from Seveso I Directive:** - not applicable -

**name from Seveso II Directive:** - not applicable -

**category from Seveso II:** - not applicable -

**other hazards (1):** - not applicable -

**other hazards (2):** - not applicable -

**maximum quantity (tonnes):** 0,033

**use of substance as:** ON-SITE INTERMEDIATE

**b) substance belongs to relevant inventory directly involved:** Yes

**actual quantity:** 0,033 **potential quantity:** 0,033

**c) substance belongs to relevant inventory indirectly involved:** No

**actual quantity:** -1 **indir\_pot\_quant:** -1

**a) total establishment inventory**

**CAS number:** 10102-44-0 **identity:** Nitrogen Dioxide

**name from Seveso I Directive:** - not applicable -

**name from Seveso II Directive:** - not applicable -

**category from Seveso II:** - not applicable -

**other hazards (1):** - not applicable -

**other hazards (2):** - not applicable -

**maximum quantity (tonnes):** 0,033

**use of substance as:** ON-SITE INTERMEDIATE

**b) substance belongs to relevant inventory directly involved:** Yes

**actual quantity:** 0,033 **potential quantity:** 0,033

**c) substance belongs to relevant inventory indirectly involved:** No

**actual quantity:** -1 **indir\_pot\_quant:** -1

**Source of Accident - Situation** **country:** FA **ident key:** 1989\_003\_01

## **situation**

### **industry**

**initiating event** 2001 general chemicals manufacture

**associated event** - not applicable -

### **activity/unit**

**major occurrence** 3102 process: chemical continuous reaction

**initiating event** 3102 process: chemical continuous reaction

**associated event** - not applicable -

### **component**

**major occurrence** 4008 power source (engine, compressor, etc.)

**initiating event** 4008 power source (engine, compressor, etc.)

**associated event** - not applicable -

## **B Consequences Full Report**

**country:** FA **ident key:** 1989\_003\_01

### **1 Area concerned**

#### **affected**

**extent of effects installation:** Yes

**establishment:** No

**off-site; local:** No

**off-site; regional:** No

**off-site; transboundary:** No

**illustration of effects** - not applicable -

**remarks** In the Original Report there is no evidence of significant effects outside the n... see Appendix

Full Report B / area concerned - remarks

### **2 People**

**establishment popul. emergency personnel off-site population**

**total at risk**

**immediate fatalities**

**subsequent fatalities**

**hospitalizing injuries**

**other serious injuries**

**health monitoring**

**remarks** No people were injured during the accident.

### **3 Ecological Harm**

**pollution/contamination/damage of:**

- residential area (covered by toxic cloud) Suspected

- common wild flora/fauna (death or elimination) Suspected

- rare or protected flora/fauna (death or elimination) Suspected

- **water catchment areas and supplies for consumption or recreation** Suspected

- **land (with known potential for long term ecological harm or** Suspected

**preventing human access or activities)**

- **marine or fresh water habitat** Suspected

- **areas of high conservation value or given special protection** Suspected

**remarks** In the Original Report there is no evidence of significant ecological harms.... see Appendix

Full Report B / ecological harm

#### **4 National Heritage Loss**

**effects on:**

- **historical sites** not applicable - **historic monuments** not applicable

- **historic buildings** not applicable - **art treasures** not applicable

**remarks** No data available.

#### **5 Material Loss**

**establishment losses off site losses**

**costs (direct costs to operator) (social costs)**

**in ECU ECU**

**material losses**

**response, clean up, restoration**

**remarks** No material losses occurred except the gas released during the accident.... see Appendix Full

Report B / material loss

#### **6 Disruption of Community Life**

**establishment/plant evacuated disabled/unoccupiable destroyed**

- **nearby residences/hotels** No No No

- **nearby factories/offices/small shops** No No No

- **schools, hospitals, institutions** No No No

- **other places of public assembly** No No No

**interruption of utilities etc. no / yes duration**

- **gas** No

- **electricity** No

- **water** No

- **sewage treatment works** No

- **telecommunications** No

- **main roads** No

- **railways** No

- **waterways** No

- **air transport** No

**significant public concern none local level national level**

- **off site populations** Yes No No

- **media interest** No No No

- **political interest** No No No

**remarks** In the Original Report there is no evidence of significant effects outside the n... see Appendix

## 7 Discussion of Consequences

# C Response Full Report

**country:** FA **ident key:** 1989\_003\_01

## 1 Emergency Measures

**taken - on site** - not applicable - - not applicable -

- not applicable - - not applicable -

- not applicable - - not applicable -

- **off site** - not applicable - - not applicable -

- not applicable - - not applicable -

- not applicable - - not applicable -

**still - on site** - not applicable - - not applicable -

**required**

- not applicable - - not applicable -

- not applicable - - not applicable -

- **off site** - not applicable - - not applicable -

- not applicable - - not applicable -

- not applicable - - not applicable -

**continuing contamination or danger**

**-on site** not applicable

**-off site** not applicable

**remarks** - not applicable -

## 2 Seveso II Duties

**pre-accident evaluation**

**Article item not due yet not done done/submitted evaluated**

**6 notification** No No No No

**7 policy (MAPP)** No No No No

**9 safety report** No No No No

**9, 10, 11 update** No No No No

**11 internal plan** No No No No

**11 external plan** No No No No

**13 informing public** No No No No

**9, 12 siting policy** No No No No

**post-accident evaluation**

**Seveso II duty was actual were actual compared with actual**



contingency consequences consequences, the

addressed? addressed? predicted extent was?

Article item

7 policy (MAPP) not applicable not applicable not applicable

9 current safety report not applicable not applicable not applicable

11 internal plan not applicable not applicable not applicable

11 external plan not applicable not applicable not applicable

13 informing public not applicable not applicable not applicable

9, 12 siting policy not applicable not applicable not applicable

evaluation of safety organisation

organisational element element existed did element relate to actual circumstances of

yes / no no / partly / yes adequate?

- written policy objectives No

- specified management No

structure

- specified responsibilities No

- specified working procedures No

- specified procedures for No

assessment/auditing of

management system

- specified procedures for No

review and update of

management policy

- specified general training No

procedures

- specified emergency No

training procedures

evaluation of ecological impact control

organisational element element existed did element relate to actual circumstances of

yes / no no / partly / yes adequate?

- ecological status review No

before incident

- potential ecological No

consequences assessment

- ecological impact review No

after incident

- ecological restoration No

procedures

- subsequent review of No

restoration success

remarks - not applicable -

### 3 Official Action Taken

#### legal action

- not applicable -

#### other official action

- not applicable -

### 4 Lessons Learned

#### measures to prevent recurrence

After the accident it was deci... see Appendix Full Report C / lesson learned - prevent

#### measures to mitigate consequences:

- not applicable -

#### useful references:

- not applicable -

### 5 Discussion about Response

- not applicable -

## Appendices for the FA / 1989\_003\_01 report

### Appendix Short Report / description of accident types:

#### ACCIDENT CASE HISTORY DESCRIPTION:

A lightning stroke caused a voltage fluctuation in the power supply of the control unit of the nitric acid plant which, in turn, led to the shut down of the plant. Because of incomplete depressurization of the unit during repeated start-up trials, a back flow of process gas containing nitrogen oxides occurred in the suction line of the secondary air compressor, resulting in nitrogen oxide emission within the plant at ground level.

### Appendix Short Report / description of suspected causes:

#### INITIATING EVENT AND CONSEQUENCES:

A lightning stroke in the vicinity of the control unit of the nitric acid plant, causing a voltage fluctuations in the area which, in turn, led to the shut-down of the plant.

#### CAUSES:

The plant shut-down was caused by a lightning that stroke in the vicinity of the control unit of the nitric acid plant but the nitrogen oxides release occurred because of:

- 1- incomplete depressurization of the unit during repeated start-up trials (due to operator error and insufficient operating procedures),
- 2- a back flow of process gas containing nitrogen oxides occurred in the suction line of the secondary air compressor as there was no means installed to prevent it (due to insufficient plant design and process analysis).

### Appendix Short Report / description of immediate lessons learned:

#### MEASURES TO PREVENT ANY RECURRENCE OF SIMILAR ACCIDENTS:

After the accident it was decided to fit a one-way valve to the suction line of the compressor to prevent unintentional back flow of the process gas to the environment.

### Appendix Full Report A / type of accident:

A lightning stroke caused a voltage fluctuation in the power supply of the control unit of the nitric acid plant which, in turn, led to the shut down of the plant. Because of incomplete depressurization of the unit during repeated start-up trials, a back flow of process gas containing nitrogen oxides occurred in the suction line of the secondary air compressor, resulting in nitrogen oxide emission within the plant at ground level (code 1101).

### Appendix Full Report A / dangerous substances:

The total establishment and the potential directly involved inventories of nitrogen oxides (nitrogen oxide [N<sub>2</sub>O], nitrogen monoxide [NO] and nitrogen dioxide [NO<sub>2</sub>]) refer to the amount released in the atmosphere (about 16 m<sup>3</sup> of gas). No data are available about the single amounts of released nitrogen oxides.

### Appendix Full Report A / causes of major occurrence:

The plant shut-down was caused by a lightning (code 5201) that stroke in the vicinity of the control unit of the nitric acid plant but the nitrogen oxides release occurred because of: 1- incomplete depressurization of the unit during repeated start-up trials (codes 5303 and 5401); 2- a back flow of process gas occurred in the suction line of the secondary air compressor as there was no means installed to prevent it (due to insufficient plant design and process analysis [codes 5307 and 5308]).

### Appendix Full Report B / area concerned - remarks:

In the Original Report there is no evidence of significant effects outside the nitric acid plant.

**Appendix Full Report B / ecological harm:**

In the Original Report there is no evidence of significant ecological harms.

**Appendix Full Report B / material loss:**

No material losses occurred except the gas released during the accident.

**Appendix Full Report B / disruption of community life:**

In the Original Report there is no evidence of significant effects outside the nitric acid plant.

**Appendix Full Report C / lesson learned - prevent:**

After the accident it was decided to fit a one-way valve to the suction line of the compressor to prevent unintentional back flow of the process gas to the environment.