# Explosion och utsläpp på en anläggning för produktion av gödningsämnen.

### 851010 MARS 1985\_11

Vätgas som bildats i en tank där korrosion uppstått antändes vid underhållsarbete med en skärbrännare. De två uarbetare som utförde arbetet avled omedelbart. Explosionen kastade tanken över en lagerbyggnad. Två andra tankar som innehöll svavelsyra förstördes i nedslaget. Den största delen av svavelsyran kunde samlas upp i en bassäng. Ett stort giftmoln bildades dock ovanför bassängen då svavelsyran dunstade. Molnet skingrades dock inom kort. Bassängen tömdes helt och rengjodes med natriumkarbonat.

### Inblandade ämnen och mängder

	CAS Nr.	Mängd
svavelsyra	7664-93-9	okänt
väte	1333-74-0	okänt

### Skador:

Människor: Två personer omkom vid explosionen.

Materiella: Tre tankar totalförstördes.

Miljö/ekologi: Inga effekter rapporterade.

Infrastruktur: Inga

### Erfarenheter redovisade (Ja/Nej): Nej

Kortfattat anges förebyggande åtgärder.

# **Report Profile**

### **Identification of Report:**

country: FA ident key: 1985 011 01

reported under Seveso I directive as major accident reports: SHORT+FULL

Date of Major Occurrence: Time of Major Occurrence

start: 1985-10-10 start: 11:00:00

finish: finish:

## **Establishment:**

name:

address:

industry: 2004 pesticides, pharmaceuticals, other fine chemicals

Fertilizers Production

Seveso II status: not applicable: Yes art. 6 (notification): No

art. 7 (MAPP): No

art. 9 (safety report): No

### **Date of Report:**

short: full:

### **Authority Reporting:**

name:

address:

# **Authority Contact:** rep\_cont\_name: rep\_cont\_phone: rep\_cont\_fax: **Additional Comments:** a) - not applicable b) - not applicable c) - not applicable d) - not applicable e) - not applicable -**Short Report** country: FA ident key: 1985\_011\_01 **Accident Types:** release: Yes explosion: Yes water contamination: No other: No fire: No description: ACCIDENT CASE HISTORY DESCRIPTION:... see Appendix Short Report / description of accident types **Substance(s) Directly Involved:** toxic: Yes explosive: Yes ecotoxic: No other: Yes flammable: Yes description: - Sulphuric Acid (C.A.S. CODE: 7664-93-9): amount involved = not known (No data are available about the whole amount of sulphuric acid that was released in the basin from the three damaged storage tanks. Also, no data are available about th... see Appendix Short Report / description of substances involved **Immediate Sources of Accident:** storage: Yes transfer: No process: Yes other: No description: The accident occurred during the maintenance of a sulphuric acid storage tank in an industry for the fertilizers production. The maintenance works consisted in cutting operations (to remove some plates fastened with bolts) by using oxyaceti... see Appendix Short Report / description of immediate sources **Suspected Causes:**

plant or equipment: Yes environmental: No

human: Yes other: No

description:

INITIATING EVENT AND CONSEQUENCES:... see Appendix Short Report / description of suspected causes

### **Immediate Effects:**

material loss: Yes

human deaths: Yes

human injuries: No community disruption: No

other: No

ecological harm: No

national heritage loss: No

description:

EFFECTS ON PEOPLE:... see Appendix Short Report / description of immediate effects

### **Emergency Measures taken:**

on-site systems: Yes decontamination: Yes

external services: No restoration: No

sheltering: No other: No

evacuation: No

description:

INTERNAL TO THE ESTABLISHMENT:... see Appendix Short Report / description of emergency measures taken

### **Immediate Lessons Learned:**

prevention: No other: No

mitigation: No

description:

# **A Occurrence Full Report**

country: FA ident key: 1985\_011\_01

### 1 Type of Accident

remarks: An explosion (code 1307) hurled a sulphuric acid storage tank over a hangar,

demolishing two other tanks (also containing sulphuric acid) and causing

the escape of the product which invaded the basin of containment. The

released sulphuric a... see Appendix Full Report A / type of accident

### 2 Dangerous Substances

remarks: No data are available about the whole amount of sulphuric acid that was

released in the basin from the three damaged storage tanks and about the

amount which evaporated from the basin originating a toxic cloud. Also, no

data are available a... see Appendix Full Report A  $\slash\,$  dangerous substances

### 3 Source of Accident

illustration: - not applicable -

remarks: The accident occurred during the maintenance of a sulphuric acid storage

tank (codes 3201 and 4003) in an industry for the fertilizers production  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left$ 

(code 2004). The maintenance works consisted in cutting operations (to

remove some plates fast... see Appendix Full Report A / source of accident -

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4 Meteorological Conditions
precipitation none: fog: rain: hail: snow:
No No No No No
wind speed (m/s):
direction (from):
stability (Pasquill):
ambient temperature (\inftyC):
remarks: - not applicable -
5 Causes of Major Occurrence
main causes
technical / physical 5104 operation: corrosion/fatigue
- not applicable -
- not applicable -
- not applicable -
- not applicable -
human / organizational 5303 organization: organized procedures (none, inadequate, inappropriate,
unclear)
- not applicable -
- not applicable -
- not applicable -
- not applicable -
remarks: The accident occurred because, on the internal surface of a tank containing sulphuric
acid, a corrosion phenomenon (code 5104) associated with the accumulation of hydrogen
occurred due to poor maintenance (caused by inadequate procedures [c... see Appendix Full
Report A / causes of major occurrence
6 Discussion about the Occurrence
- not applicable -
Type of Accident country: FA ident key: 1985_011_01
major occurrence 1307 explosion: VCE (vapour cloud explosion; supersonic wave front)
initiating event 1307 explosion: VCE (vapour cloud explosion; supersonic wave front)
associated event 1101 release: gas/vapour/mist/etc release to air
Dangerous substances
country: FA ident key: 1985_011_01
a) total establishment inventory
CAS number: 7664-93-9 identity: Sulphuric Acid
name from Seveso I Directive: - not applicable -
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name from Seveso II Directive: - not applicable -

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category from Seveso II: - not applicable -
other hazards (1): - not applicable -
other hazards (2): - not applicable -
maximum quantity (tonnes): -1
use of substance as: NORMAL FINISHED PRODUCT
b) substance belongs to relevant inventory directly involved: Yes
actual quantity: -1 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: -1 indir_pot_quant: -1
a) total establishment inventory
CAS number: 1333-74-0 identity: Hydrogen
name from Seveso I Directive: - not applicable -
name from Seveso II Directive: - not applicable -
category from Seveso II: - not applicable -
other hazards (1): - not applicable -
other hazards (2): - not applicable -
maximum quantity (tonnes): -1
use of substance as: ABNORMAL PRODUCT
b) substance belongs to relevant inventory directly involved: Yes
actual quantity: -1 potential quantity: -1
c) substance belongs to relevant inventory indirectly involved: No
actual quantity: -1 indir_pot_quant: -1
Source of Accident - Situation country: FA ident key: 1985 011 01
situation
industry
inititating event 2004 pesticides, pharmaceuticals, other fine chemicals
associated event 2004 pesticides, pharmaceuticals, other fine chemicals
activity/unit
major occurrence 3201 storage: process-associated (stockholding, etc. on-site of manufacture)
inititating event 3201 storage: process-associated (stockholding, etc. on-site of manufacture)
associated event 3201 storage: process-associated (stockholding, etc. on-site of manufacture)
component
major occurrence 4003 container; non-pressurised (hopper, tank, drum, bag, etc.)
inititating event 4003 container; non-pressurised (hopper, tank, drum, bag, etc.)
associated event 4003 container; non-pressurised (hopper, tank, drum, bag, etc.)
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# **B** Consequences Full Report

country: FA ident key: 1985 011 01

# 1 Area concerned affected extent of effects installation: Yes establishment: Yes off-site; local: No off-site; regional: No off-site; transboundary: No illustration of effects - not applicable remarks In the Original Report there is no evidence of significant effects outside the e... see Appendix Full Report B / area concerned - remarks 2 People

establishment popul. emergency personnel off-site population

total at risk

immediate fatalities 2

subsequent fatalities

hospitalizing injuries

other serious injuries

health monitoring

remarks The two men who were performing the cutting operation died. The explosion origin... see Appendix

Full Report B / people

### 3 Ecological Harm

 $pollution/contamination/damage\ of:$ 

- residential area (covered by toxic cloud) Suspected
- common wild flora/fauna (death or elimination) Suspected
- rare or protected flora/fauna (death or elimination) Suspected
- water catchment areas and supplies for consumption or recreation  $\mbox{\it Suspected}$
- land (with known potential for long term ecological harm or Suspected

preventing human access or activities)

- marine or fresh water habitat Suspected
- areas of high conservation value or given special protection  $\, \text{Suspected} \,$

remarks In the Original Report there is no evidence of significant ecological harms.... see Appendix

Full Report B / ecological harm

### 4 National Heritage Loss

effects on:

- historical sites not applicable historic monuments not applicable
- historic buildings not applicable art treasures not applicable

remarks No data available.

### **5 Material Loss**

establishment losses off site losses

costs (direct costs to operator) (social costs) in ECU ECU material losses response, clean up, restoration remarks The explosion hurled the tank over a hangar, demolishing two other tanks (also c... see Appendix Full Report B / material loss 6 Disruption of Community Life establishment/plant evacuated disabled/unoccupiable destroyed - nearby residences/hotels No No No - nearby factories/offices/small shops No No No - schools, hospitals, institutions  $\,\mathrm{No}\,\,\mathrm{No}\,\,\mathrm{No}$ - other places of public assembly No No No interruption of utilities etc. no / yes duration - gas No - electricity No - water No - sewage treatment works No - telecommunications No - main roads No - railways No - waterways No - air transport No significant public concern none local level national level - off site populations Yes No No - media interest No No No - political interest No No No remarks In the Original Report there is no evidence of significant effects outside the e... see Appendix 7 Discussion of Consequences C Response Full Report country: FA ident key: 1985\_011\_01 1 Emergency Measures taken - on site - not applicable - - not applicable -- not applicable - - not applicable -- not applicable - - not applicable -- off site - not applicable - - not applicable -

- not applicable - - not applicable -

- not applicable - - not applicable -

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still - on site - not applicable - - not applicable -
required
- not applicable - - not applicable -
- not applicable - - not applicable -
- off site - not applicable - - not applicable -
- not applicable - - not applicable -
- not applicable - - not applicable -
continuing contamination or danger
-on site not applicable
-off site not applicable
remarks - not applicable -
2 Seveso II Duties
pre-accident evaluation
Article item not due yet not done done/submitted evaluated
6 notification No No No No
7 policy (MAPP) No No No No
9 safety report No No No No
9, 10, 11 update No No No No
11 internal plan No No No No
11 external plan No No No No
13 informing public No No No No
9, 12 siting policy No No No No
post-accident evaluation
Seveso II duty was actual were actual compared with actual
contingency consequences consequences, the
addressed? addressed? predicted extent was?
Article item
7 policy (MAPP) not applicable not applicable not applicable
9 current safety report not applicable not applicable not applicable
11 internal plan not applicable not applicable not applicable
11 external plan not applicable not applicable not applicable
13 informing public not applicable not applicable not applicable
9, 12 siting policy not applicable not applicable not applicable
evaluation of safety organisation
organisational element element existed did element relate to actual circumstances of
yes / no no / partly / yes adequate?
- written policy objectives No
- specified management No
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structure
- specified responsibilities No
- specified working procedures No
- specified procedures for No
assessment/auditing of
management system
- specified procedures for No
review and update of
management policy
- specified general training No
procedures
- specified emergency No
training procedures
evaluation of ecological impact control
organisational element element existed did element relate to actual circumstances of
yes / no no / partly / yes adequate?
- ecological status review No
before incident
- potential ecological No
consequences assessment
- ecological impact review No
after incident
- ecological restoration No
procedures
- subsequent review of No
restoration success
remarks - not applicable -
3 Official Action Taken
legal action
- not applicable -
other official action
- not applicable -
4 Lessons Learned
measures to prevent recurrence
- not applicable -
measures to mitigate consequences:
- not applicable -
useful references:
- not applicable -
5 Discussion about Response

- not applicable -

# Appendices for the FA / 1985 011 01 report

### Appendix Short Report / description of accident types:

### ACCIDENT CASE HISTORY DESCRIPTION:

On the internal surface of a tank containing sulphuric acid a corrosion phenomenon associated with the accumulation of hydrogen occurred owing to poor maintenance. The hydrogen was ignited by the oxyacetilenic flame used for cutting operations on the tank (two men were removing some plates fastened with bolts using the oxyacetylenic flame). The explosion hurled the tank over a hangar, demolishing two other tanks (also containing sulphuric acid) and causing the escape of the product which invaded the basin of containment. The two men who were performing the cutting operation died. The released sulphuric acid evaporated from the basin originating a toxic cloud which dispersed without consequences for the population. The basin invaded by the suplhuric acid was emptied and neutralized with sodium carbonate in order to avoid that sulphuric acid could corrode the ammonia pipings inside the basin itself.

### **Appendix Short Report / description of substances involved:**

- Sulphuric Acid (C.A.S. CODE: 7664-93-9): amount involved = not known (No data are available about the whole amount of sulphuric acid that was released in the basin from the three damaged storage tanks. Also, no data are available about the amount of sulphuric acid which evaporated from the basin originating a toxic cloud).
- Hydrogen (C.A.S. CODE: 1333-74-0, E.E.C. CODE: 001-001-00-9): amount involved in the explosion = not known (hydrogen gas accumulated inside the sulphuric acid storage tank due to a corrosion of the internal tank surface caused by poor maintenance).

### Appendix Short Report / description of immediate sources:

The accident occurred during the maintenance of a sulphuric acid storage tank in an industry for the fertilizers production. The maintenance works consisted in cutting operations (to remove some plates fastened with bolts) by using oxyacetilenic flame on the storage tank.

### Appendix Short Report / description of suspected causes:

### INITIATING EVENT AND CONSEQUENCES:

On the internal surface of a tank containing sulphuric acid a corrosion phenomenon associated with the accumulation of hydrogen occurred. The hydrogen was then ignited by the oxyacetilenic flame used for cutting operations on the tank (two men were removing some plates fastened with bolts using the oxyacetylenic flame) and an explosion occurred.

### CAUSES:

The accident occurred because, on the internal surface of a tank containing sulphuric acid, a corrosion phenomenon associated with the accumulation of hydrogen occurred due to poor maintenance (caused by inadequate procedures). The hydrogen was then ignited by the oxyacetylenic flame used by two workers for cutting operations.

### **Appendix Short Report / description of immediate effects:**

### EFFECTS ON PEOPLE:

The two men who were performing the cutting operation died. The explosion originated a toxic cloud which dispersed without consequences for the population.

### MATERIAL LOSS:

The explosion hurled the tank over a hangar, demolishing two other tanks (also containing sulphuric acid) and causing the escape of the product which invaded the basin of containment. No data are available about the cost of the material losses.

### Appendix Short Report / description of emergency measures taken:

### INTERNAL TO THE ESTABLISHMENT:

The explosion hurled the tank over a hangar, demolishing two other tanks (also containing sulphuric acid) and causing the escape of the product which invaded the basin of containment. The released sulphuric acid evaporated from the basin originating a toxic cloud which dispersed without consequences for the population. The basin invaded by the suplhuric acid was emptied and neutralized with sodium carbonate in order to avoid that sulphuric acid could corrode the ammonia pipings inside the basin itself.

### Appendix Full Report A / type of accident:

An explosion (code 1307) hurled a sulphuric acid storage tank over a hangar, demolishing two other tanks (also containing sulphuric acid) and causing the escape of the product which invaded the basin of containment. The released sulphuric acid evaporated from the basin originating a toxic cloud which dispersed without consequences for the population (code 1101).

### Appendix Full Report A / dangerous substances:

No data are available about the whole amount of sulphuric acid that was released in the basin from the three damaged storage tanks and about the amount which evaporated from the basin originating a toxic cloud. Also, no data are available about the amount of hydrogen gas accumulated inside the sulphuric acid storage tank due to a corrosion of the internal tank surface. From the Original Report it is not clear if sulphuric acid was a starting material or a finished product.

### Appendix Full Report A / source of accident - remarks:

The accident occurred during the maintenance of a sulphuric acid storage tank (codes 3201 and 4003) in an industry for the fertilizers production (code 2004). The maintenance works consisted in cutting operations (to remove some plates fastened with bolts) by using oxyacetilenic flame on the storage tank.

### Appendix Full Report A / causes of major occurrence:

The accident occurred because, on the internal surface of a tank containing sulphuric acid, a corrosion phenomenon (code 5104) associated with the accumulation of hydrogen occurred due to poor maintenance (caused by inadequate procedures [code 5303]). The hydrogen was then ignited by the oxyacetylenic flame used by two workers for cutting operations.

### Appendix Full Report B / area concerned - remarks:

In the Original Report there is no evidence of significant effects outside the establishment (the toxic cloud dispersed without consequences for the population).

### **Appendix Full Report B / people:**

The two men who were performing the cutting operation died. The explosion originated a toxic cloud which dispersed without consequences for the population.

### Appendix Full Report B / ecological harm:

In the Original Report there is no evidence of significant ecological harms.

### Appendix Full Report B / material loss:

The explosion hurled the tank over a hangar, demolishing two other tanks (also containing sulphuric acid) and causing the escape of the product which invaded the basin of containment. No data are available about the cost of the material losses.

### Appendix Full Report B / disruption of community life:

In the Original Report there is no evidence of significant effects outside the establishment (the toxic cloud dispersed without consequences for the population).